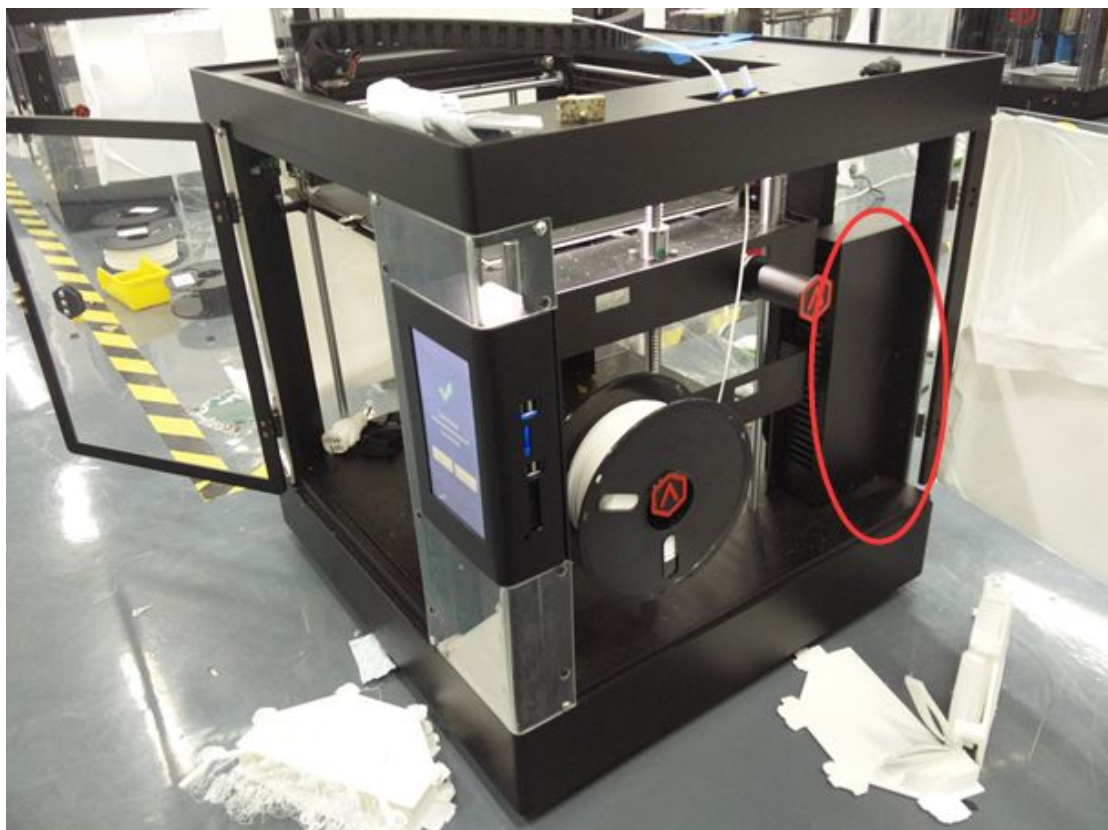


Adjusting of current for 25 mm Steppermotor in Bondtech DualDirect extruder



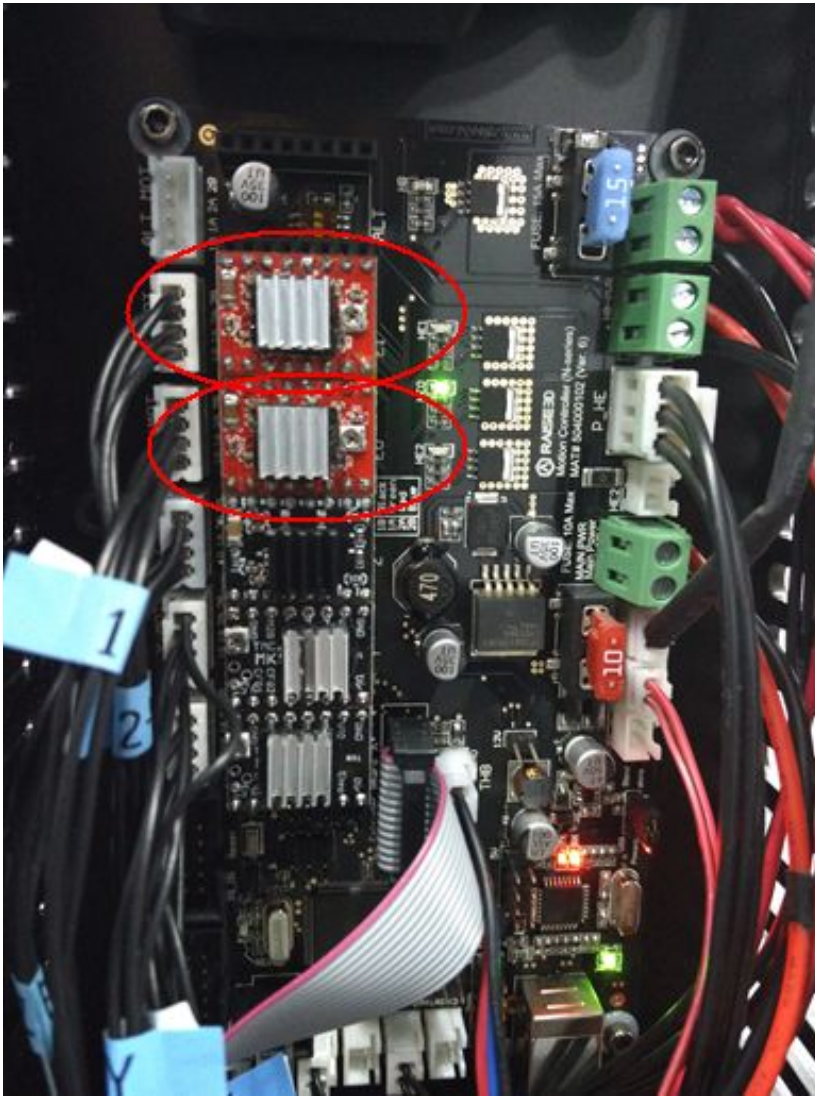
The following tools are necessary: one multimeter, one 2mm hex wrench, one cross point screwdriver.



The electronic box is at the right back side of your printer.



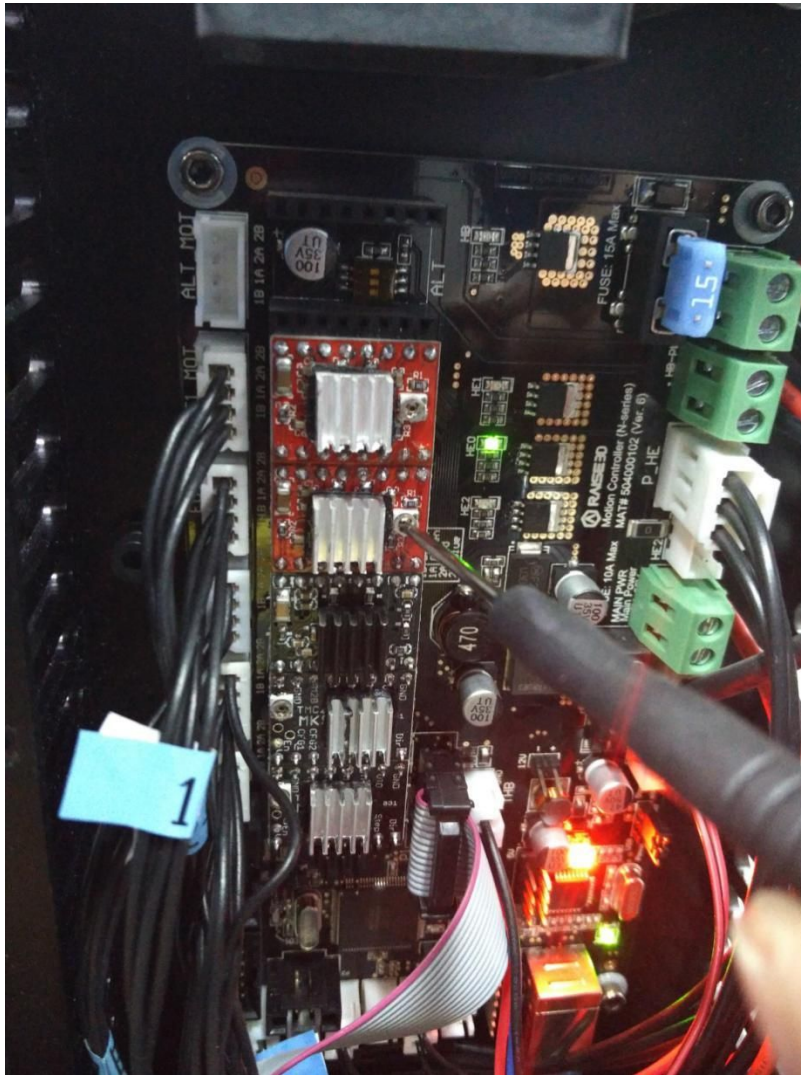
Unscrew these four fix screws with the 2mm hex wrench. Then you can take the cover off.



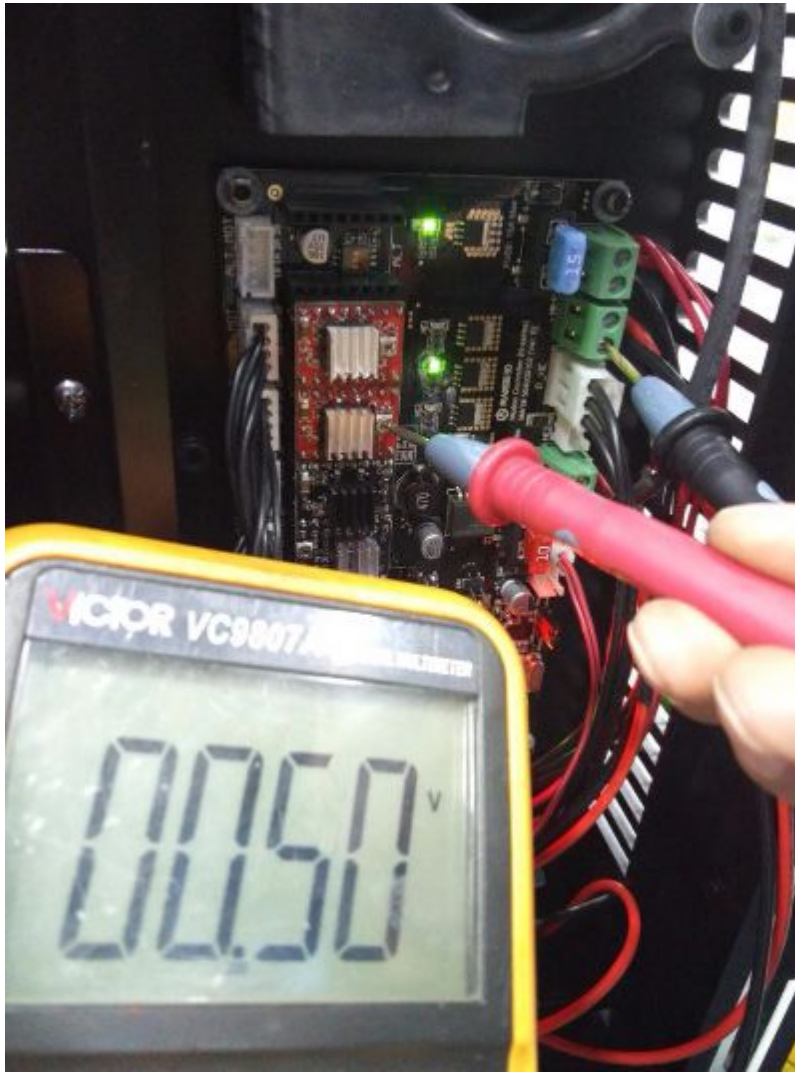
These two red drivers are the adjustable A4988 stepper drivers. Top one is for right extruder motor and the other one is for the left.



Touch the red probe to the adjustable screw on the driver. Touch the black probe to the lower screw of the second green terminal which is the negative electrode of the heat board. Then you can get the current voltage of the driver.



Turn the adjustable screw by the cross point screwdriver, clockwise increase, counter-clockwise decrease.



When you finish the adjusting, you need to measure the voltage again to check whether it reaches 0.5V.