

# Manual

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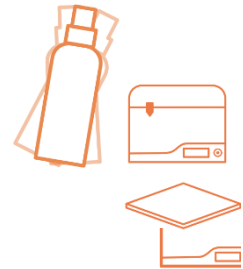
## PrintaFix Basic

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### Preperation

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Remove the printbed from the printer. The printbed should be at room temperature and without damage. Remove all dust and residue from previous prints from the printbed. Place it on a table and shake the PrintaFix bottle well for 5 seconds.



### Application

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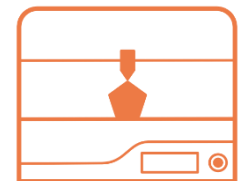
Hold the PrintaFix bottle 10cm (4") away from the printbed. Use enough spray strokes to cover the entire printbed with a thin film of the solution. Overlap spray strokes to prevent uncovered areas that could affect the adhesion. Let it dry for 30 seconds.



### Print

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Put the printbed back into the 3D printer and level it. Start the print process with our recommended settings. We have tested our product with many materials and settings. Below we provide a list of the settings that achieve the best results with PrintaFix Basic.



#### Recommended settings

- PLA:
  - Printing temperature: 200-215°C
- ABS:
  - Printing temperature: 235-250°C
  - Printbed temperature: 80-100°C
  - 5mm brim

### Clean up and finish

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When your print has finished remove it carefully with a spatula. Clean up of PrintaFix can be done with warm water or an alcoholic solution. Most window cleaner will work – please check if they contain ethanol.

