



FIRST SETUP D3DONEPRO

1: grab the cardboard box with both hands and slide from the top to remove it completely.



2: remove the protective polystyrene panel

3: remove the four (4) protections located at the four corners of the 3D Printer

4: lift the 3D printer using the two handles located on left and right sides



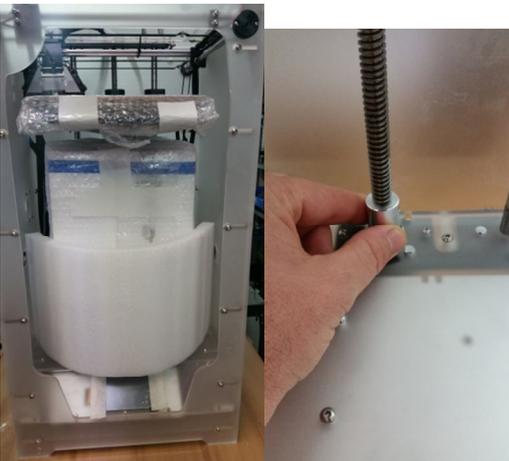
5: remove the protective film without using a cutter (warning)



6: remove the two (2) black cable zip ties remove the box located in the lower part of the 3D Printer



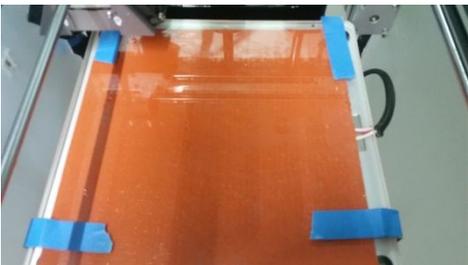
7: remove the box located in the lower part of the 3D Printer - **WARNING!! If the box is too much tight with the bed you can lift up the bed manually with barrel(move the box a bit in front/right and you can touch down on the back) like the photo rotating it from left to right like clock rotation.**



8: remove the bubble wrap from the heating bed of the 3D printer



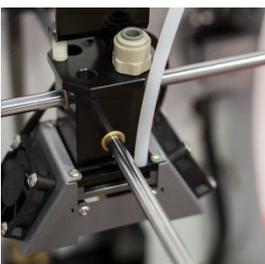
9: remove the four (4) blue tape pieces located at the corners of the bed



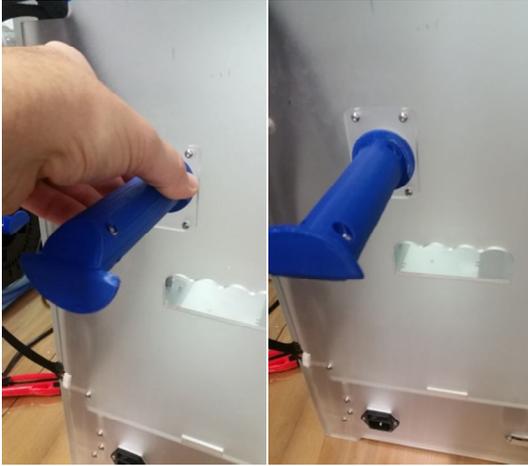
10: open the box that you removed from the printer earlier and check that you can find inside: 1 HS PLA Spool, 1 Spool holder, 1 power supply cable, 1 USB Cable, 1 Bondtech feeder, 1 SD card, Mixed Tools



11: insert the bowden tube in the head like in photo. Push it inside approximately 5 cm until you touch the base.



12: insert the spool holder in the dedicated position and rotate on your left to lock it in the right position like photo.



13: mount the Bondtech feeder, please read the Bondtech manual pdf

14: hang the Bondtech feeder on the left side panel and connect the wires with FED external left panel

WARNING!! MAKE SURE YOU ONLY PULL ON THE CONNECTOR, NOT THE WIRES AND ALWAYS WITH 3D PRINTER is ALWAYS OFF

15: insert filament in the Bondtech feeder pulling on the lever like photo



16: connect the power supply cable to the 3D Printer and switch it ON

17: Touch the LCD Screen, click on MENU then PREPARE and BED LEVEL. You will find all the informations on how to use the lcd touch screen in the dedicated manual **[iop_102030ForFinalCustomers_V1-00.pdf](#)**

18: click on the touch screen to move the printer head and place it on an angle of your choice. adjust the height of the head using the screws located under the level bed. you can place a sheet of paper in between the bed and the nozzle to help you reaching a good height. renew this operation at three (3) different points on the bed.



19: load filament. click on the CH Filament icon, wait for the head to reach 200°C. Once the temperature is 200°C, press the Fast EXTRUDE button (lower part of the screen) to extrude filament. you will see the filament been pushed through the bowden tube. When the filament is arriving close to the head, then press the Slow Extrude button and wait to the material to be extruded before press on the BACK icon to return to the principal MENU

20: Insert SD Card on the left panel. push it to the maximum. select a gcode and start printing.



21: Install cura 15.04.03 from the directory on the sd card.

22: for any type of issue or doubt contact info@dynamo3d. Our customer care service will help you in very short time

